

Certificate

TN/ISO3834/3938/23

Report No. / Manufacturer No. / Validity remark: 8121458932 / 3938 / 19.04.2024 - 30.09.2026

Quality Requirements for Fusion Welding of metallic Materials

We hereby confirm, that the manufacturer

W. Pilling Kesselfabrik GmbH & Co. Kommanditgesellschaft

Nettestraße 122

58762 Altena

Germany

has been assessed and recognised on the basis of

DIN EN ISO 3834 part 2

Comprehensive Quality Requirements

The company applies a quality assurance system and has appropriately suitable operational equipment, qualified personnel and joining procedures.

The scope of the certification and the details of the assessment can be found in the scope of the certificate and in the report.

Auditor: Georg Weber

Hamburg, 19.04.2024

TÜVNORD

Digitally signed by
Schneider Viktor



Accredited Certification Body

TÜV NORD Systems GmbH & Co. KG

Große Bahnstraße 31, 22525 Hamburg, Germany

tuev-nord.de | certifications@tuev-nord.de

Scope of the Certificate

TN/ISO3834/3938/23

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Manufacturing Site(s):

W. Pilling Kesselfabrik GmbH & Co. Kommanditgesellschaft, Nettestraße 122, 58762 Altena / Germany

W. Pilling Riepe GmbH & Co. KG, Gutenbergstraße 2, 26632 Ihlow-Riepe / Germany

Product(s) of the Manufacturer:

Structural components and steel structure until EXC3 according to EN 1090-2.

In the following depending on possibly further required certifications:

Pressure equipment

Product Standard(s) and other Standards (see DIN EN ISO 3834-5):

DIN EN 1090-2

DIN EN ISO 9606-1, DIN EN ISO 14732, DIN EN ISO 5817

DIN EN ISO 15613, DIN EN ISO 15614-1 level 2

Welding Process(es) (acc. to ISO 4063) with Degree of Mechanisation and Material Groups (acc. to CEN ISO/TR 15608):

135 MAG Metal active gas welding, partly-mechanized, for 1.1 with $ReH \leq 275$ MPa, VZH, 8.1

111 E Manual metal arc welding, for 1.1 with $ReH \leq 275$ MPa

141 TIG Tungsten inert gas welding, manual, for 1.1 with $ReH \leq 275$ MPa

131 MIG welding, manual, for 1.1 with $ReH \leq 275$ MPa

121 Submerged arc welding fully-mechanized, for VZH, 8.1

136 MAG welding with flux cored electrode, partly-mechanized, for VZH

Responsible Welding Supervisor(s)

Name, Given Name / Qualification / Area of Responsibility / Degree of Knowledge *

Bernd, Schneider / IWE / responsible welding coordinator / C

Lübben, Stefan / IWS / supporting welding supervisor / B

Theofel, Thomas / IWS / supporting welding supervisor / B

* the degree of knowledge must be in accordance with ISO 14731 B, S or C.